



ORCA-PROJECT.EU

LOW LATENCY INDUSTRIAL COMMUNICATION

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ORCHESTRATION AND RECONFIGURATION CONTROL ARCHITECTURE

Outline

- Motivation
- ORCA targets
- What ORCA offers
- Low-latency networking showcase
- A case study with ORCA facilities

Industrial Low Latency Communication



Motivation:

- Collaborative robots in industry
- Cloud-based applications
- Bandwidth intensive applications



Low-latency and reliable
communication



Motivation:

MAC & network layer testing



PHY (and MAC) are fixed in chip

Physical layer testing



ORCA enables flexible, real-time PHY,
MAC and network layer tests

Very **flexible** PHY testing possible
Not real-time

ORCA Targets

- Reconfigurable SDRs
- Low latency end-to-end networking
- SDR for short Round Trip Time



What ORCA offers

- Open MAC/PHY for ORCA experimenters
- Modular and Cross-layer MAC-PHY architecture
 - Scalability
 - Easy development
- MAC as close to PHY as possible
 - Low latency
- Run-time programmable MAC
 - Flexibility

ORCA Showcase Overview

Non-homogeneous wireless network

IEEE 802.15.4 TDMA (IMEC)



GFDM PHY, FDMA MAC (TUD)



IEEE 802.15.4 CSMA/CA (KUL)



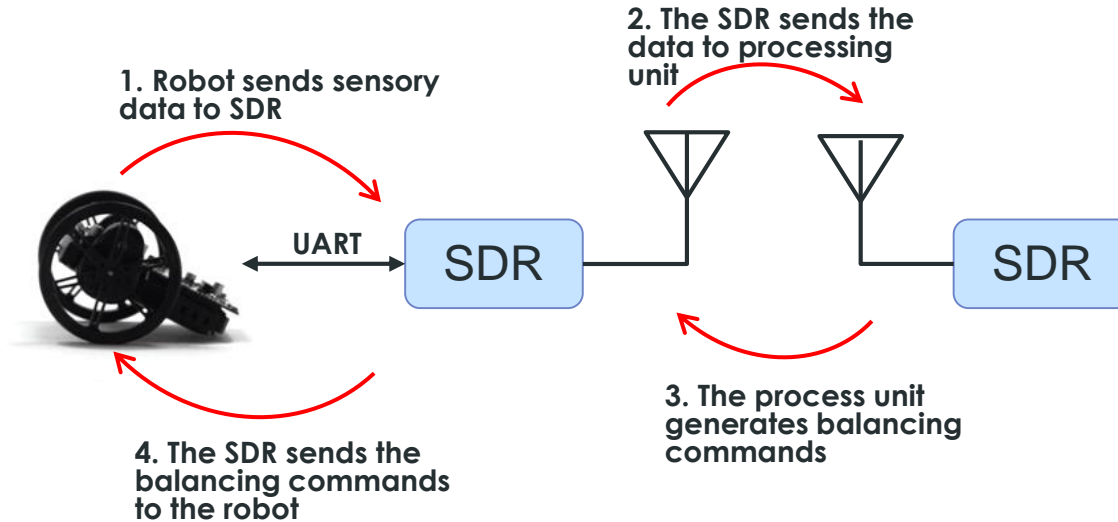
Ethernet

Control unit

Sends synchronized command to all the networks

ORCA Showcase Overview

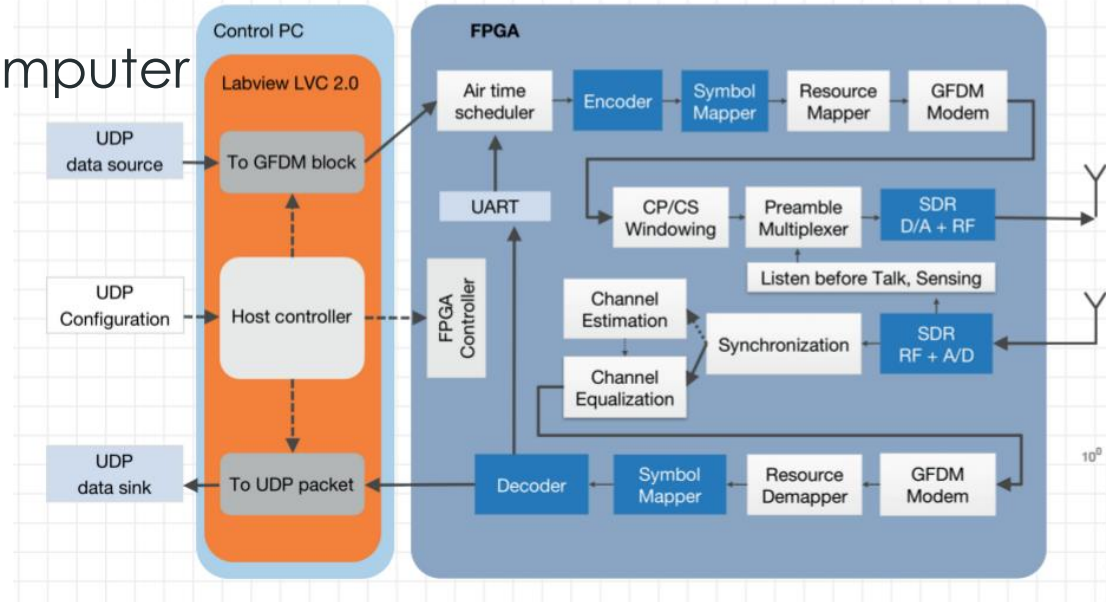
Balancing needs low-latency link



ORCA Showcase; MAC and PHY

Flexible GFDM

- PHY and low-level MAC on FPGA
- High-level MAC on host computer
- RTT 1.5 ms



ORCA Showcase; MAC and PHY

Low Cost Flexible and Integrated MAC and PHY

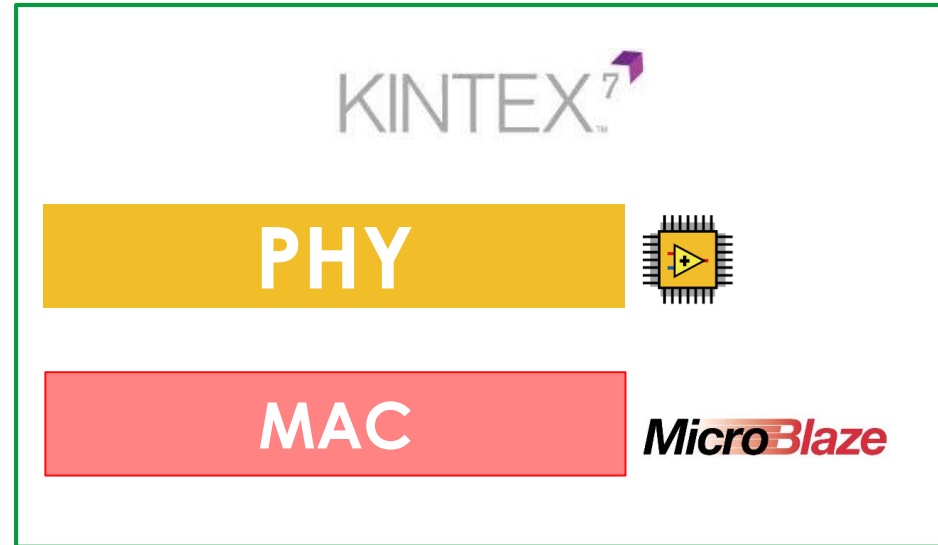
- 802.15.4 PHY on FPGA
- MAC on TAISC processor
- RTT 1.09 – 2.7 ms



ORCA Showcase; MAC and PHY

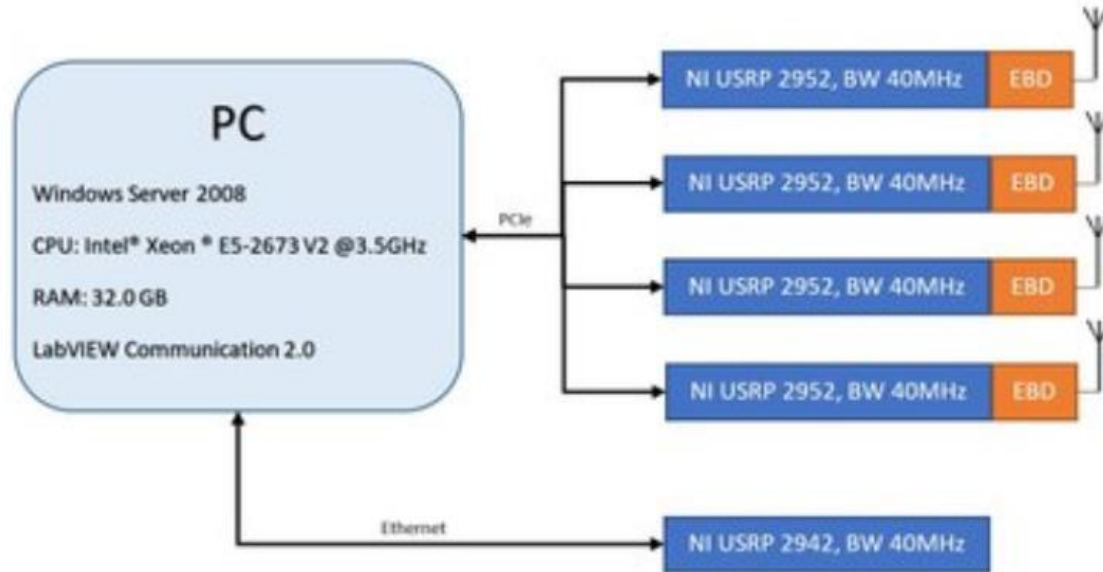
Cross-layer PHY/MAC Architecture

- 802.15.4 PHY on FPGA
- MAC on Micro blaze softcore
- RTT 1 – 1.51 ms

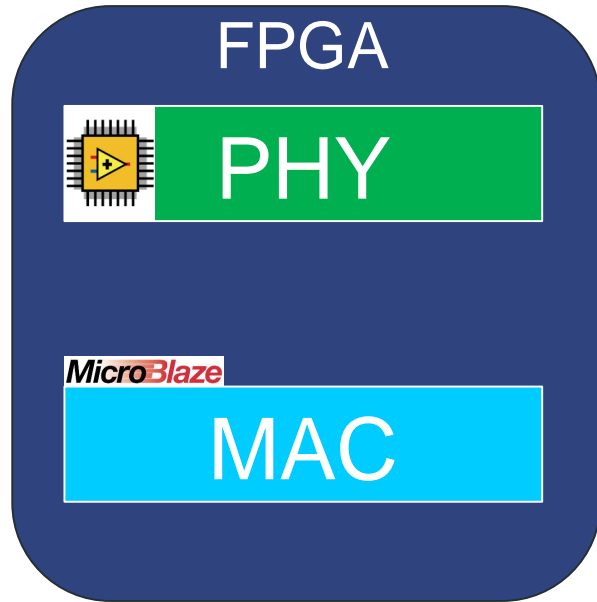


ORCA facilities for system level experimentation

KUL testbed



Low-latency Network for Cloud-based Robot Control



- Pipeline processing
- Heavy data-flow

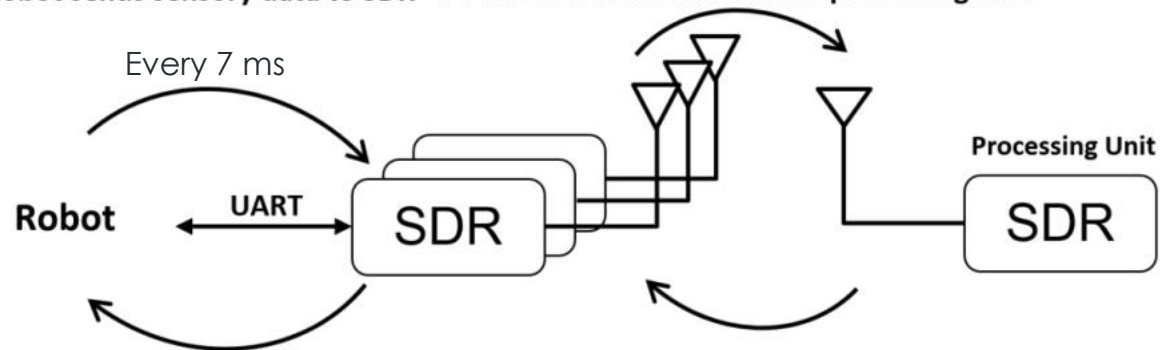
- Complex control
- Multi-stage procedures
- Interrupt handling
- Flexibility

Low-latency Network for Cloud-based Robot Control

- High level MAC
 - Backoff time handler
 - Determining Source/Destination
- Low-Level MAC
 - Generating and parsing PHY packet
 - Generating and parsing frame check sequence
 - Interframe time watch

Low-latency Network for Cloud-based Robot Control

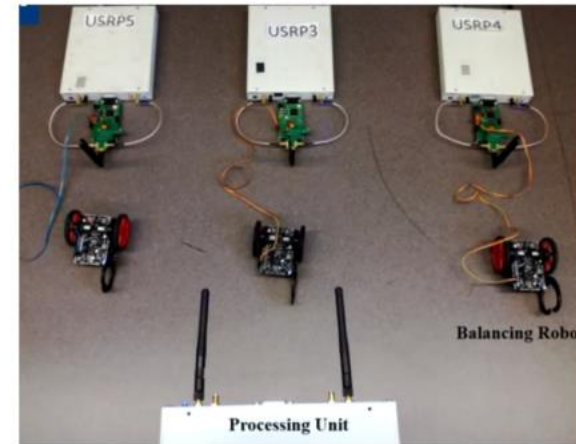
1. Robot sends sensory data to SDR 2. The SDR sends the data to processing unit



4. The SDR sends the balancing commands to the robot

3. The process unit generates balancing commands

- Sensor update interval 7 ms
- Unslotted CSMA to share the channel (2.4 GHz)
- Imm-Ack packet to transmit balancing commands



Low-latency Network for Cloud-based Robot Control

MicroBlaze

 + **MicroBlaze**

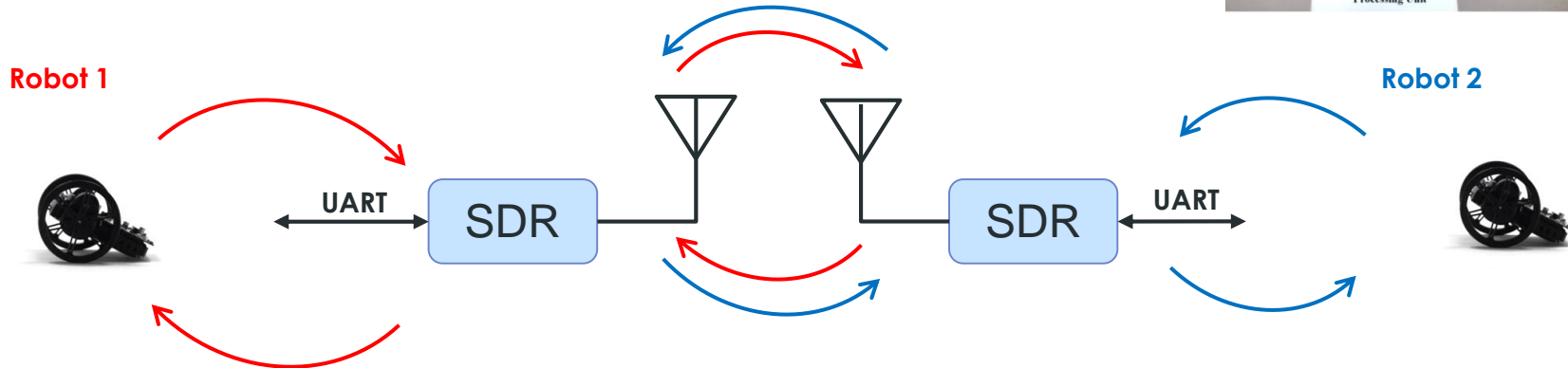
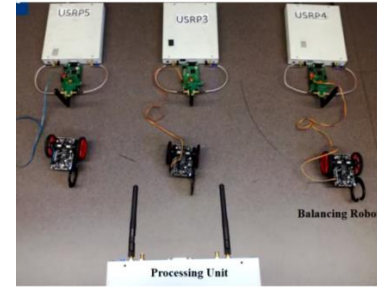
	One layer MAC	Tow-layer MAC
Time to generate ACK packet and pass it to the packet queue	10-16 μ s	0.41 μ s
FPGA Resource consumption	8%	< (8+2)%
Packet loss rate (4 nodes)	3.5%	< 0.4%

- Reliability + latency improvement
- Scalable low-level MAC
 - Multi-channel & full-duplex MAC schemes

Demo in CROWNCOM

Low latency communication over a single band;

- Two robots and 4 radio links
- Contention-based network ; unslotted CSMA/CA



Thank you for your attentions!



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Questions!?